

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-406 MUST BE AFFIXED TO TOOL CONTAINER BOX.

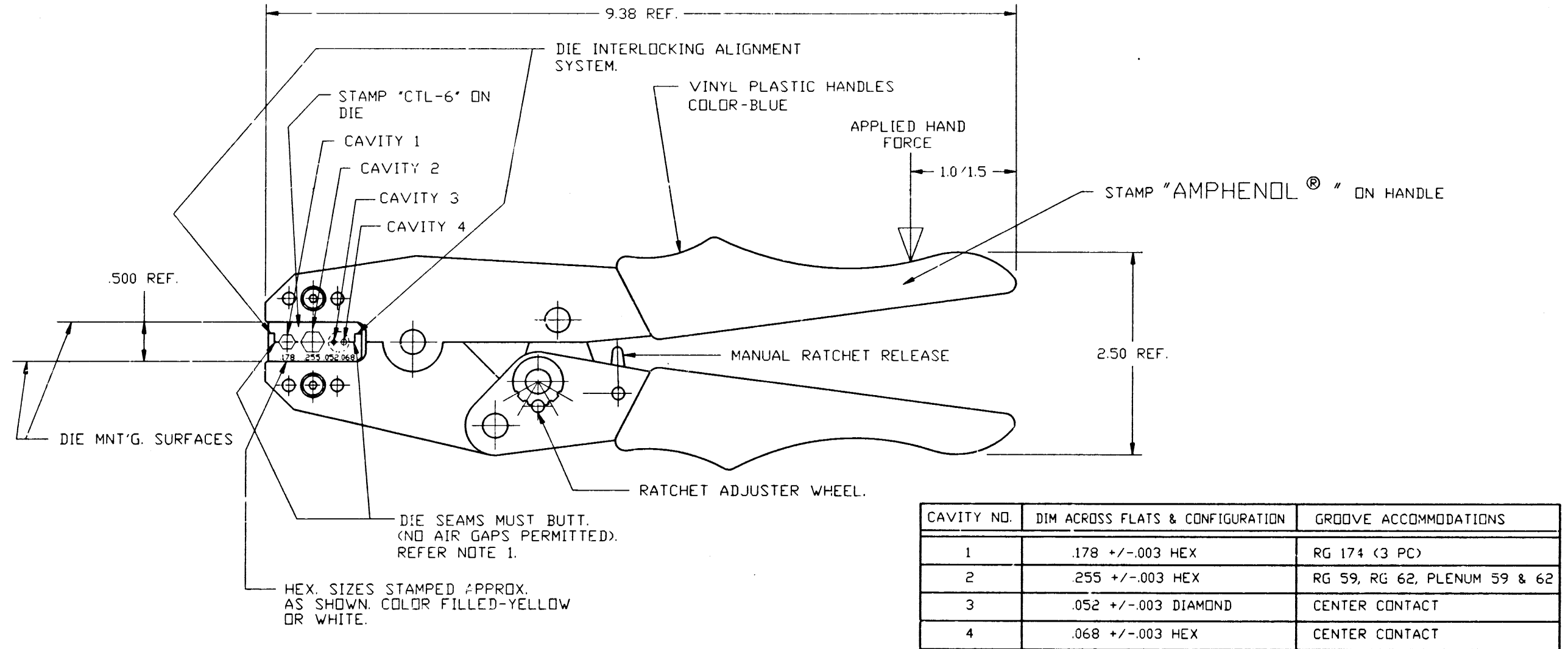
3. DO NOT SCALE THIS DRAWING.

4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.

5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-6

DRAWING NO.		REVISIONS			
REV	DESCRIPTION	DATE	ECO	APPR	
A	OFFICIAL ENG. RELEASE TO MFG.	2/4/93	39327	JM/RV	
B	REDRAWN WAS 'C'; CLARIFY CONFIGURATION ON TABLE, ADD NOTES 3, 4 & 5.	29 JULY 94	40132	CPM/	
C	ADDED CAVITY 4, .068 ±.003 HEX	04 Nov 94	40248	SD/	



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.178 +/- .003 HEX	RG 174 (3 PC)
2	.255 +/- .003 HEX	RG 59, RG 62, PLENUM 59 & 62
3	.052 +/- .003 DIAMOND	CENTER CONTACT
4	.068 +/- .003 HEX	CENTER CONTACT

<p>UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:                  2 PLACE DECIMAL ± .015 (0.381 mm)                  3 PLACE DECIMAL ± .005 (0.127 mm)                  ANGLES ± 1°</p> <p>NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol Corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. The furnishing of these drawings, specifications, or other data by Amphenol Corp. or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights or permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.</p>	<p>MATERIAL AS PURCHASED</p>	<p>DRAWN J. MULVEY 2/1/93</p>	<p>DATE 2/1/93</p>	<p>TITLE <b>QUICK CRIMP TOOL FOR BNC &amp; TNC CRIMP PLUGS- 3 PC. TYPES</b></p>	<p><b>Amphenol</b> Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. 06810</p>		
	<p>REFERENCE EAR 961458-4 AT&amp;T/NYNEX</p>	<p>APPROVED J. MULVEY 2/1/93</p>	<p>DATE 2/1/93</p>				
		<p>CAD FILE F:\DEPT611\TOOLS\CTL-6</p>	<p>CODE ID 74868</p>	<p>DWG SIZE B</p>	<p>DRAWING NO. CTL-6</p>	<p>SCALE: .75:1 SHEET OF</p>	<p>ISSUE C</p>